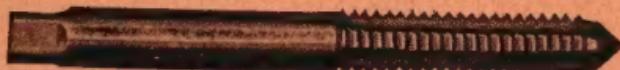


HANDY



TAPS



DRILLS and DIES

Genuine tools marked HANDY.

Are made of high grade steel, carefully hardened and tempered. When used correctly they will cut a clean thread and give excellent service.

Manufactured by

**HENRY L. HANSON,
Worcester, Mass., U. S. A.**

Printed in U. S. A.

Tap Drill Sizes

for

COMMERCIAL THREADS

Machine Screw Standard Tap Drill	U. S. Standard Tap Drill	Automobile Standard (S.A.E.) Tap Drill
6x32 No. 35	3/16x32 No. 20	1/4x28 No. 3
8x32 No. 29	1/4x20 No. 7	5/16x24 17/64
10x24 No. 24	5/16x18 17/64	3/8x24 21/64
12x24 No. 16	3/8x16 5/16	7/16x20 25/64
14x20 No. 9	7/16x14 3/8	1/2x20 29/64
	1/2x13 27/64	1/8" Pipe 5/16"

Use a good grade of Cutting Oil or Pure Lard, melted.

Always countersink hole or chamfer end of rod, to allow taps and dies to start to cut thread.

Stamped side of die is relieved and should be down when threading.